



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D2432

Job Sheet 182807



Part No: D2432

Job Qty: 6 ea

Part Name: Bearpaw 19" X 24"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/4/18

Job Tracking No:

Due Date: 9/7/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV H IPP REV:A 12.10.17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Container		DC 18/09/24
120	Waterjet	6 pcs	9/7/18	9/7/18	0.00	1.55	Waterjet 2 OMAX		DC 18/09/24
130	CNC Vertical Machining	6 pcs	9/7/18	9/7/18	0.36	7.70	HAAS 1		DC 18/10/11
140	QC	6 pcs	9/7/18	9/7/18	0.00	0.00	QC2		DC 18/10/11
150	QC	6 pcs	9/7/18	9/7/18	0.00	0.00	QC8		DC 18/10/12
160	Packaging	6 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3	5445 AS	OCT 15 2018
170	QC21-SA	6 Ea	9/7/18	9/7/18	0.00	0.00	QC21		21 OCT 17 2018

Part Op 120 - Cut Blank as per D2432 File

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio and Dwg D2432 Identify as D2432F 3-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	22.2000 sf (3.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	22	966	0

Part Specifications

Specifications could not be found.

Plex 9/4/18 8:49 AM Dart.Gagnon.Michelle



Container No: S112871



Part: D2432

Job No: 182807

Serial No/Batch: S112871

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Date: 09/24/18

DART AEROSPACE LTD		Work Order: 182807
Description: Bearpaw		Part Number: D2432
Inspection Dwg: D2432	Rev: H	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet	Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of inspection	Comments
A	0.063 x 45°	+0.030/-0.010	0.060	✓		Vern.	
B	0.200	+/-0.030	0.200	✓		"	
C	0.25 x 45°	+/-0.030	0.255	✓		"	
D	R0.250	+/-0.030	0.250	✓		R.G.	
E	0.250	+/-0.010	0.243	✓		Vern.	
F	0.625	+/-0.030	0.610	✓		"	
G	0.375	+0.030/-0.010	0.369	✓		"	
H	0.950	+/-0.030	0.9425	✓		"	
I	19.000	+/-0.030	19.000	✓		Tape	
J	Ø0.260	+0.005/-0.000	0.260	✓		Vern.	
K	Ø0.93	+/-0.030	0.933	✓		"	
L	0.30	+0.030/-0.000	0.310	✓		Vern.	
M	23.750	+/-0.030	23.750	✓		Tape	
N	2.000	+/-0.030	2.020	✓		Vern.	
O	0.38	+/-0.030	0.38	✓		"	
P							
Q							
R							
S							
T							
U							
V							

Measured by: DJP/mml	Audited by: S.F.	Preliminary Approval:
Date: 18-10-11	Date: 18-10-12	Date:

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue P/O D206-559-015	KJ/RF	
B	12.07.31	Dwg Rev updated	KJ	
C	12.10.26	Dwg Rev updated	KJ	
D	13.07.18	Dimension 7.375 removed	KJ	
E	15.02.09	Dimensions revised	KJ	